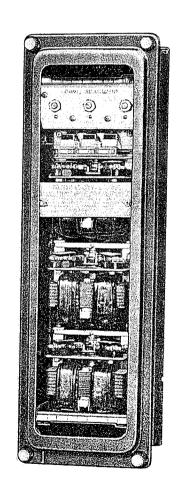


MHO BLOCKING RELAY

Type CEB13B

CONTENTS

PAG	G]
DESCRIPTION 3	
INSTALLATION 7	,
MAINTENANCE 16	i
PENEWAL DARTS 18	



POWER SYSTEMS MANAGEMENT DEPARTMENT



PHILADELPHIA, PA.

Cover (8011765)

Fig.1(8024904) Front View

Fig. 1(8024905) Rear View



Rear View

Fig. ! Type CEBI3B Relay Removed From Case

R₁₃ - R₁₂ - R₁₁ - SEAL-

(BEHIND RHEO -STATS)

TARGETS

Rel (BACK)

R31 (FRONT)

OM₁₂
R₆₂(BACK) R₃₂(FRONT)

OFFSET TAP

BLOCK

OM 23

OM 31

R₆₃ (BACK) — R₃₃ (FRONT)

MHO BLOCKING RELAY TYPE CEB13B

DESCRIPTION

INTRODUCTION

The Type CEB13B relay is a three phase, offset mho blocking relay, which operates on the induction cylinder principle, providing a high steady torque acting on low inertia parts.

APPLICATION

The Type CEB13B relay may be used as the reversed third zone and carrier starting element with the Type GCX17A or 17B reactance distance relay to form a directional comparison carrier relaying terminal which is especially applicable to the protection of three terminal transmission lines. The offset mho unit of the Type CEB13B relay provides a directional type of carrier starting element. On three terminal line applications, the directional type of carrier starting element provides more latitude in the settings of the distance relays and also offers line protection in some cases where non-directional carrier starting may not.

Each of the three mho units is supplied with line-to-line voltage and the vector difference of the currents in these same two lines, (delta current). Consequently, the ohmic reach of a single unit is the same for three-phase, phase-to-phase or two-phase-to-ground faults. The ohmic reach is adjusted by means of a resistor in the restraint circuit.

Each of these type relays have phase targets and a seal-in unit, the ratings of which depend on the relay model.

The principal problem in making relay settings, when applying directional comparison carrier relaying with non-directional carrier starting to three terminal lines, is the coordination of the carrier starting element reach with the carrier stopping or tripping element reach. This coordination is complicated by infeed from the third line terminal. An internal fault close to one terminal of the line appears to be at a greater distance from the relay at the other line terminal than it actually is due to the infeed from the third line terminal. The carrier tripping element must have ample reach to see any internal fault regardless of the infeed, but also its reach must not exceed the carrier starting element, otherwise false tripping will result on external faults.

The directional type of carrier starting element with its principal reach being directed away from the protected line section or in the reverse direction, simplifies the coordination problem since it is only necessary that it out reach the carrier tripping elements at the other two line terminals for all external faults. The possibility of the carrier tripping elements at the other two terminals outreaching the carrier starting element at the third terminal is therefore less likely. The carrier starting element is always offset to insure proper operation to start carrier for external faults very close to the line terminal.

The R and X diagram and the elementary diagram of Fig. 9 show the recommended carrier-distance relaying protection for three terminal line applications where the Type GCX reactance distance relay is applicable.

The Type CEB13B relay may also be used with a Type RPM timer to provide back-up protection for other line relaying. This application is shown by the elementary diagram of Fig. 11.

When the application requires a relay to be set for less than the minimum ohmic reach of the Type CEB13B relay, a secondary current transformer is required to step down the current by a suitable factor. For instance, a four ohm setting of the relay can be made to the equivalent of a 2.0 ohm relay by the use of three 5/2.5 ampere C.T.'s for each Type CEB relay. It should be remembered in this case, that the relay is energized by one-half the secondary current of the line C.T.'s, and this fact must be used when referring to operating time or accuracy data recorded as a function of current. Data recorded as a function of relay terminal voltage is not affected.

The use of the secondary step down C.T.'s reduces the minimum ohmic reach and the offset of the three units by the same factor.

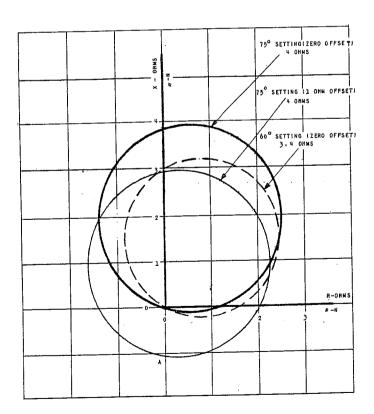
The remainder of these instructions cover the operation of the relay with no reference to the use of auxiliary current transformers.

These instructions do not purport to cover all details or variations in equipment nor to provide for every possible contingency to be met in connection with installation, operation or maintenance. Should further information be desired or should particular problems arise which are not covered sufficiently for the purchaser's purposes, the matter should be referred to the General Electric Company.

Fig. 2 (362A671)

The offset mho unit is similar to the basic mho unit with the addition of a transactor. The transactor is an air gap reactor with a secondary winding for obtaining the desired voltage at a given primary current without the attendant high burden. Electrical insulation is also obtained. By adding the transactor secondary voltage in series with the terminal voltage and applying the vector sum to the operating unit, the effect is to offset the ohmic characteristic without changing its diameter.

Referring to Fig. 2, the characteristics at 75 and 60 degrees with zero offset are similar to the mho unit characteristic of the Type GCX relay. Curves of Fig. 2 show how the characteristic may be offset in the Type CEB relay. In the carrierpilot relaying scheme, the connections to the Type CEB relay are reversed so that except for the offset portion OA, its zone of operation lies in the direction opposite to that of the mho unit. It thus covers the line section behind the relay location. Its normallyopen contacts close to trip the breaker in third zone time for faults in this section, while its normally closed contacts open to initiate the transmission of carrier.



Impedance Characteristics Of The Type CEBI3B Relay

The characteristic circles may be expanded by reducing the effect of the restraint circuit. This is accomplished by increasing the setting of the adjustable resistor in that circuit.

When zero offset is used, the characteristic circles all pass through the origin. When one ohm offset is used, these circles continue to pass through a common point which has moved to point A in Fig. 2.

The direction of the zero offset characteristic can be adjusted from the 75 degree setting, shown by the upper heavy circle of Fig. 2, to any angle down to the 60 degree setting, shown by the dashed circle. The variation in minimum ohmic setting with this adjustment is indicated in Table I. This adjustment is made by decreasing the resistance in R_{31} plus R_{41} for the M_{1-2} unit. If no change is made in the setting of R₆₁ and if offset is used, the new circle, initially at 60 degrees, for example, will be shifted along a 75 degree line. In order to have the offset along a 60 degree line, the resistance of R₆₁ must be reduced.

TABLE I MINIMUM OHMIC REACH VARIATION

Angle	Frequency	Minimum Ohmic Reach
75	60	3.92 - 4.08
60	60	3.18 - 3.68

No attempt has been made to limit the transient overreach of this relay. The directional action with 1.5 volts, phase-to-phase, is correct from 6 to 60 amperes, when no offset is used.

RATINGS

The Type CEB13 relays are available in one rating only -60 cycles, 5 amperes, 115 volts. The basic range of ohmic adjustment is 4 to 20 ohms, phase-to-neutral, when set with the factory angular adjustment.

Additional ranges of 2-10 ohms and 1.33 to 6.67 ohms can be obtained by the use of one auxiliary current transformer per phase, mounting externally to the relay. The ohmic setting of each unit is continuous throughout the range.

Type CEB13B relays are available with offset ranges of 0-2 and 0-4 ohms.

The one second thermal rating of the current coils is 130 amperes.

The current closing rating of the normally open contacts is 30 amperes for voltages not exceeding 250 volts. The contacts will close, carry continuously and open 0.3 ampere in circuits up to 250 volts.

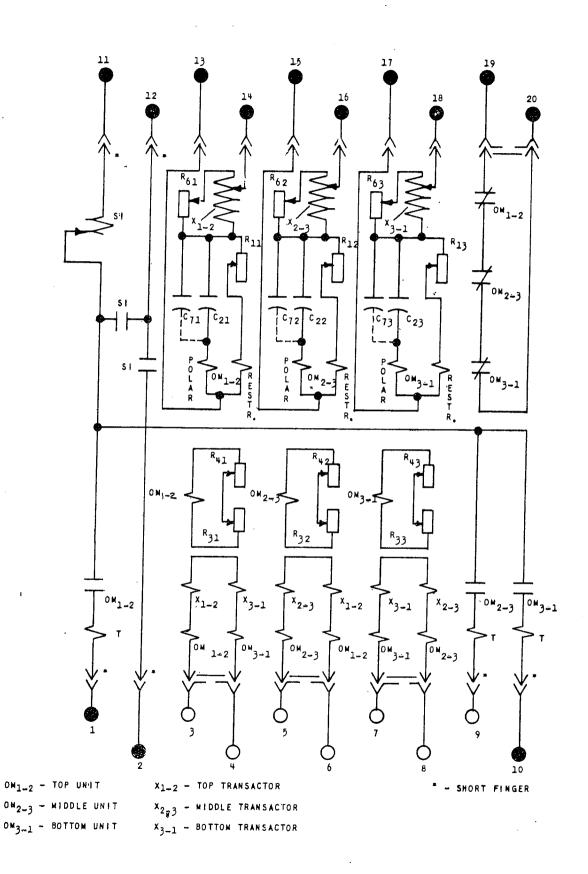


Fig. 3 Internal Connections Of Type CEBI3B Relay (Front View)

TARGET AND SEAL-IN UNIT COILS

The target and seal-in unit coil ratings are given in TABLE II. These ratings are either AC or DC.

TABLE II TARGET COIL AND SEAL-IN UNIT COIL RATING

	Targe	t Coil	Seal-In Co	
	0.2	2.0	0.2	2.0
	Amp	Amp	Amp	Amp
Operating Range	0.2-2.0	2-30	0.2-2.0	2-30
Resistance		0.1	7	0.13
Carry For Tripping Duty Carry Continuously	5	30	5	30
	0.8	6	0.3	3

BURDENS

Because of the presence of the transactor in the relay, the ohmic burdens imposed upon the current and ptotential transformers are not constant, but vary somewhat with the ohmic reach, amount of offset, and current. This variation is of little importance to the current transformer, so that a formula for calculating only the potential burden will be given.

CURRENT CIRCUITS

The maximum current burden imposed on each C.T. with a practical setting at 5 amperes, 115 volts and 60 cycles is given in Table III.

TABLE III CURRENT CIRCUIT BURDEN

R	х	Z	WATTS	VARS	VA
0.31	0.50	0.59	7.8	12.5	14.7

The above burden was measured under phaseto-phase fault conditions which yield higher burden readings than three-phase conditions. Also any other change caused by different conditions of offset will cause the burden to be less than indicated.

POTENTIAL COILS

The maximum potential burden imposed on each P.T. with a practical setting at 115 volts, 5 amperes and 60 cycles is given in Table IV.

TABLE IV POTENTIAL CIRCUIT BURDEN

WATTS	VARS	VA
8.9	4.7	10.1

The potential burden is altered by changing the restraint setting in order to obtain the proper reach, as well as by changing the offset adjustment. The equations below cover the condition of minimum ohmic setting. The burden will be decreased if the ohmic setting is increased.

 $W +_{j} V = Volt Ampere Burden on Potential Device or Potential Transformer$

E

Relay Terminal Voltage (\emptyset - \emptyset) Relay Current Line-to-Neutral ohms seen by Relay = $\frac{E\emptyset - N}{I}$

 z_0 Ohmic Offset Setting of Relay

Power Factor Angle of Load

Angle of Offset

$$W + j V = \frac{E^2}{Z_S} \sqrt{1 + 2 \frac{Z_0}{Z_L} \cos (\emptyset - \theta) + \left(\frac{Z_0}{Z_L}\right)^2}$$
 (1)

where
$$Z_S = 1160 + j614 + Z_0^2$$
 (4.5 x j74.5) (2)

Table V lists the results for ZS when various values of Z₀ are substituted into equation (2).

TABLE V

^z ₀	Z _S
0.25	1160 + j615
0.5	1161 + j618
1	1164 + j628
2	1178 + j672
3	1200 + j744
4	1232 + j844

CONSTRUCTION AND CIRCUITRY

MHO UNIT

The relay has 3 units, each unit being an offset mho unit; i.e., it has a circular impedance characteristic similar to that of the basic mho unit except that it is offset so as to encircle the origin of the impedance diagram instead of passing through it. The schematic connections for this unit are shown in Fig. 4. The two side poles, energized with phaseto-phase voltage, produce the polarizing flux which interacts with the flux produced in the back poles energized with a percentage of the same voltage to produce the restraint torque in the relay. The flux produced in the front pole, energized with the two line currents associated with the phase-to-phase voltage used, interacts with the polarizing flux to produce the operating torque. The torque equation for zero offset at pickup is therefore:

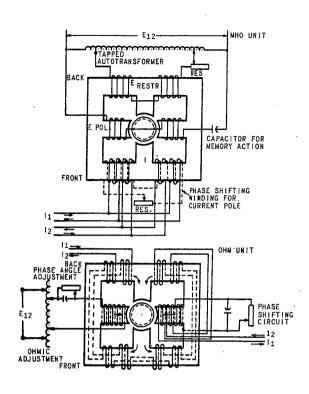
$$T = 0 = EI \cos (\emptyset - \theta) - KE^2$$

where E is the phase-to-phase voltage

- I is the delta current (I 1 I2)
- is the angle of maximum torque of the relay.
- ø is the power factor angle
- K is a design constant

Dividing through by E² and transposing reduces the equation to:

$$Y \cos (\emptyset - \theta) = K$$



(6305890)

Fig. 4 Schematic Connections For MHO Unit Of Type CEBI3B Relay

Thus, the relay will pick up at a constant component of admittance at a fixed angle depending upon the maximum torque angle of the unit, hence the name mho unit.

TRANSACTOR

The relay has 3 offset mho units. The offset is provided by the voltage drop across a transactor in the current circuit in conjunction with an element which is otherwise simply a mho unit. Transactor is the name given to a reactor which has a secondary winding with a step-up ratio to provide more reactance with less burden on the current circuit. Taps on the secondary winding provide a selection of offset of 0, 1, 2, 3, and 4 for the 4 ohm transactor and 0, 0.5, 1, 1.5 and 2 ohms for the 2 ohm transactor.

CONTACTS

The contacts of the Type CEB13B relay are made of fine silver for low contact resistance and are of the ideal design of two cylinders at right angles, which provides a point contact without actually using a pointed contact. To protect the contacts from damage caused by high operating torques under short-circuit conditions, a felt clutch is provided between the shaft and the contact arm.

INSTALLATION

RECEIVING

These relays, when not included as a part of a control panel, will be shipped in cartons designed to protect them against damage. Immediately upon receipt of the relay, an examination should be made for any damage sustained during shipment. If injury or damage resulting from rough handling is evident, a claim should be filed at once with the transportation company and the nearest Sales Office of the General Electric Company notified promptly.

Reasonable care should be exercised in unpacking the relay in order that none of the parts are injured or the adjustments disturbed.

If the relays are not to be installed immediately, they should be stored in their original cartons in a place that is free from moisture, dust, and metallic chips. Foreign matter collected on the outside of the case may find its way inside when the cover is removed and cause trouble in the operation of the relay.

INSPECTION

Before placing a relay into service, the following mechanical adjustments should be checked and faulty

conditions corrected according to instructions given under MAINTENANCE.

There should be no noticeable mechanical friction in the rotating structure of the mho units and the moving contacts should barely return to the right when the relay is de-energized.

There should be approximately 1/64 inch end play in the shafts of the rotating structures. The lower jewel screw bearing should be screwed firmly in place, and the top pivot locked in place by its set screw.

If there is reason to believe that the jewel is cracked or dirty the screw assembly can be removed from the bottom of the unit and examined under a microscope, or the surface of the jewel explored with the point of a fine needle. When replacing a jewel, have the top pivot engaged in the shaft while screwing the jewel screw.

All nuts and screws should be tight, with particular attention paid to tap plugs.

The felt gasket on the cover should be securely cemented in place in order to keep out dust.

All contact surfaces should be clean.

CAUTION: Every circuit in the drawout case has an auxiliary brush; this is the short one in the case (not on the cradle) which the connection plug or test plug should engage first. On every current circuit or other circuit with a shorting bar, make sure these auxiliary brushes are bent high enough to engage the connection plug or test plug before the main brushes in the case do, as otherwise the CT secondary circuit may be opened (where one brush touches the shorting bar) before the circuit is completed from the plug to the other main brush.

SETTINGS

The ohmic offset of the mho unit may be varied from 0-2 or 0-4 (depending on the relay model) by changing the tap setting of the offset tap block.

The setting of each mho unit, defined as the diameter of its ohmic characteritstic, becomes equal to the ohmic reach plus the offset. The phase-to-neutral setting (with no offset) may be calculated from equations (3) and (4) when the angular settings of the operating element and the transactor are the same.

$$Z ext{ (setting)} = Z_R + Z_O ext{ (3)}$$

$$Z_{R} = \frac{Z_{L}^{2} + Z_{O} Z_{L} \cos(\theta - \emptyset)}{Z_{O} + Z_{L} \cos(\theta - \emptyset)}$$
(4)

where $Z_L = \begin{array}{c} \text{Desired ohmic reach at angle} \\ \text{If the angle } \theta \text{ and } \emptyset \text{ are different.} \end{array}$

 $Z_{O} = Ohmic Offset$

ZR = Ohmic reach at angular setting of unit

 θ = Angular setting of unit

Ø = Angle of the Line

CHECK TESTS

CALIBRATION

To eliminate the errors which may result from possible instrument inaccuracies a test circuit has been selected which requires no instruments for checking the reach and maximum torque angles. Such a circuit is shown in Fig. 5. In Fig. 5 Rg + Xg is the source impedance, SF is the fault switch and RL + XL is the impedance of the line section for which the relay is being tested. The autotransformer, TA, which is across the fault switch and line impedance is tapped in 10 per cent and 1 per cent steps so that the line impedance RL + XL may be made to appear to the relay very nearly as the actual line on which the relay is to be used. This is necessary since it is not feasible to provide the portable test reactor, XL, and the test resistor with enough taps so that the combination may be made to match any line.

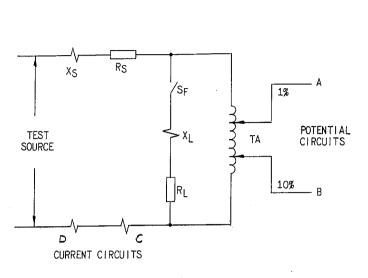


Fig. 5 Schematic Test Connections for Type CEBI3B Relay

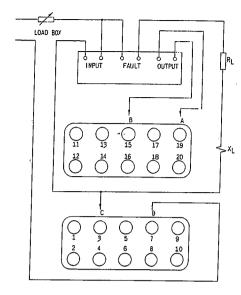
For convenience in field testing the fault switch and tapped autotransformer of Fig. 5 have been arranged in a portable test box, Cat. No. 102L201, which is particularly adapted for testing directional and distance relays. The box is provided with terminals to which the relay current and potential circuits as well as the line and source impedances may be readily connected. For a complete description of the test box, the user is referred to GEI-38977.

Other equipment required includes:

Load Box Tapped Test Reactor Tapped Test Resistor Voltmeter Ammeter Test Plugs

To check the calibration of the mho units is is suggested that the test box Cat. 102L201; test reactor (Cat. 6054975); and test resistor (Cat. 615B546) be arranged with the type XLA test plugs as shown in Fig. 6. This circuit is similar to that shown in Fig. 5, except that the source impedance RS + XS is replaced by the load box which controls the level of the fault current and produces the source voltage drop.

Since the reactance of the test reactor may be very accurately determined from its calibration curve, it is desirable to check relay pickup with the fault reactor alone, due account being taken of the angular difference between the line reactance, XL, and the relay angle of maximum reach. The



TO TEST			LEADS RMINA		JUMPER
TINU	A	В	С	D	TERMINALS
TOP	13	14	3	5	4 & 6
MIDDLE	15	16	5	7	6 & 8
BOTTOM	17	18	7	3	8 & 4

Fig. 6 Test Connections for Type CEBI3B Relay
Using the Test Box 102L201

line reactance X_L, selected should be the test reactor tap nearest above twice the mho unit reach with account being taken of the difference in angle of the test reactor impedance and the relay angle of maximum reach. Twice the relay reach at the angle of the test reactor impedance is:

$$2 Z (Relay) = 2 Z (p-n) \cos (\theta - \emptyset) (5)$$

where \emptyset is the angle of the test reactor impedance, θ is the relay angle of maximum reach and Z p-n is actual relay reach, phase-to-neutral. The test-box autotransformer percent tap for the mho-unit pickup is given by:-

$$Z tap = \frac{2Z Relay}{Z_L} (100)$$

To illustrate by an example, let us consider the percent tap required on the test box autotransformer for a unit that has been factory adjusted to pick up at 4 ohms (p-n) minimum at a maximum torque angle of 75 degrees. In determining the reactor tap setting to use it may be assumed that the angle of the test impedance is 80 degrees. From the above, twice the relay reach at the angle of the test-reactor impedance is:-

2Z Relay =
$$2 \frac{4}{1.0} \cos (80-75) = 7.97 \text{ ohms}$$

Therefore, use the reactor 12 ohm tap. Twice the relay reach at the angle of test reactor impedance should be recalculated using the actual angle of the reactor tap impedance rather than the assumed 80 degrees. Table VI shows the angles for each of the reactor taps.

TABLE VI

TAP	ANGLE Ø	COS (θ-Ø)
24	88	0.973
12	87	0.976
6	86	0.980
3	85	0.984
2	83	0.989
0.5	81	0.994
0.5	78	0.988

From Table VI it is seen that the angle of the impedance of the 12 ohms tap is 87 degrees. Therefore:

$$2Z \text{ relay} = 2 \frac{4}{1.0} \cos (87-75) = 7.82 \text{ ohms}$$

The calibration curve for the portable test reactor should again be referred to in order to determine the exact reactance of the 12 ohm tap at the current level being used. For the purpose of this illustration assume that the reactance is 12.2 ohms. Since the angle of the impedance of the 12 ohm tap is 87 degrees, the impedance of this tap may be calculated as follows:-

$$Z_{L} = \frac{X_{L}}{\cos 3} = \frac{12.2}{.9986} = 12.217$$

From this calculation, it it seen that the reactance and the impedance may be assumed the same for this particular reactor tap. Actually the difference need only be taken into account on the reactor 3, 2, 1 and 0.5 ohm taps.

The test box autotransformer tap setting required to close the mho-unit contacts with the fault switch closed is:-

$$Z tap = \frac{7.82}{12.2} X 100 = 64\%$$

If the ohmic pickup of the mho unit checks correctly according to the above, the chances are that the angle of the characteristic is correct. The angle may however, be very easily checked by using the calibrated test resistor in combination with various reactor taps. The calibrated test resistor taps are pre-set in such a manner that when used with 12 or 6 ohm taps of the specified test reactor, impedances at 60 degrees and 30 degrees respectively will be available for checking the mho unit reach at the 60 degree and 30 degree positions. The mho-unit reach at the zero-degree position may be checked by using the calibrated test resistor alone as the line impedance. The calibrated test reactor is supplied with a data sheet which gives the exact impedance and angle for each of the combinations available. The test-box autotransformer per cent tap for pickup at a particular angle is given by:-

% tap =
$$\frac{2 \text{ Z (p-n) cos (75^{\circ}-A)}}{\text{Z}_{L}}$$

where "A" is the angle of the test impedance (Z_L) , Z_L is the 60 degree, 30 degree or zero degree impedance value. As in the case of the previous tests, the load box which serves as a source impedance

When checking the angle of maximum reach of the mho unit as indicated above, there are two factors to keep in mind which affect the accuracy of the results. First, when checking the mho unit at angles of more than 30 degrees off the maximum reach position, the error becomes relatively large with phase angle error.

Second, the effect of the control spring should be considered when testing a mho unit since it can only have a perfectly circular characteristic when the control-spring torque is negligible. For any normal level of polarizing voltage, the control spring may be neglected but in testing the mho unit as indicated above it may be necessary to reduce the test box autotransformer tap setting to a point where the voltage supplied to the unit may be relatively low. This reduces the torque level since the polarizing as well as the restraint torque will be low, making the control spring torque no longer negligible. The result of the control spring at low polarizing voltage is to cause the reach of the mho unit to be reduced.

In addition to the above tests on the mho units, they may also be checked for directional action with the test box circuits as shown in Fig. 6. The fault resistor R_L may be zero and the test reactor should be set on the 0.5 hm tap. With connections made as shown, the unit contacts should close from 6 to 60 amperes with 1.5 volts applied.

CLUTCH

The clutch on each unit should slip at a torque corresponding to approximately 50 grams applied at the contact normal to the contact arm.

CONTACTS

The relay contact circuits should be given an electrical test by closing each of the mho unit contacts by hand.

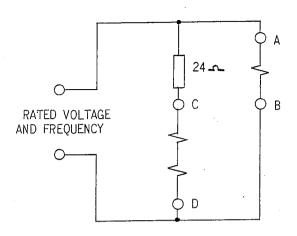
POLARITY

Connect as shown in Fig. 7. Put the offset taps in zero. Apply rated voltage at rated frequency.

With the current circuit open (lead removed from stud 3, 5 or 7) there should be a strong torque holding the contacts open. With the current circuits restored and a card placed under the sliders of R_{11} , R_{12} , and R_{13} , the unit should operate to close its contacts. (See Fig. 1.)

OVERALL TESTS

Overall tests on current transformer polarities, relay connections and wiring can be made on the



44

(104A8525)

TO TEST		CONNECT TO TERM		5	JUMPER
UNIT	Α	В	С	D	TERMINALS
TOP	13	14	3	5	4 & 6
MIDDLE	15	., 16	5	7	6 & 8
ВОТТОМ	17	18	7	3	8 & 4

NOTE: TEST ONE UNIT AT A TIME.

Fig. 7 Test Connections For Checking Polarity
Of The CEBI3B Relay

complete installation. Referring to Fig. 8, a check of the indicated phase angle meter readings will indicate that the relay is receiving the proper voltages and currents from the connections to the current and potential transformers for the conventional connections shown in Fig. 9.

LOCATION AND MOUNTING

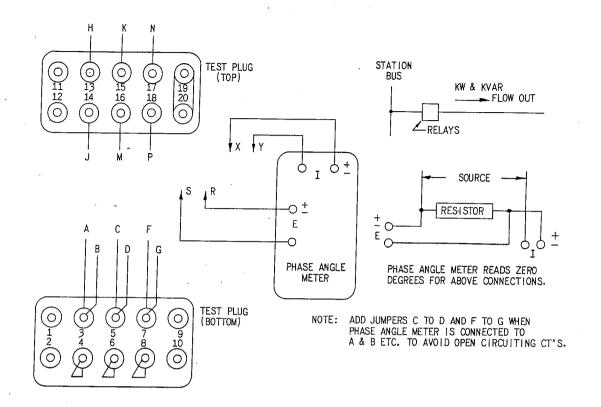
The location should be clean and dry, free from dust and excessive vibration, and well lighted to facilitate inspection and testing.

The relay should be mounted on a vertical surface. The outline and panel drilling diagram is shown in Fig. 12.

CONNECTIONS

The internal connection diagram for the CEB13B relay is shown in Fig. 3. Typical wiring diagrams are given in Figs. 9 and 11.

One of the mounting studs or screws should be permanently grounded by a conductor not less than No. 12 B&S gage copper wire or its equivalent.



CAUTION: BEFORE MAKING THESE TESTS IT IS ESSENTIAL TO ESTABLISH THAT THE KW AND KVAR METERS ARE PROPERLY CONNECTED IN THE CT AND PT CIRCUITS.

			OWER				PR	OPER READ	ING FOR P	HASE SEQU	ENCE 1-2-	3	··-··
1		NGL			EAD)—	0-45	45-90	90-135	135-180	180-225	225-270	270-315	315-360
	KW / T	ГН	RESP	CT 1	IRECTION TO THE B	KW OUT > KVAR IN	KVAR IN> KW OUT	KVAR IN >	KW IN >	KW IN >	KVAR OUT>	KVAR OUT> KW OUT	KW OUT > KVAR OUT
			TO H TO B		S TO J Y TO A	330–15	15–60	60–105	105-150	150-195	195–240	240–285	285-330
١	2		TO K TO D		S TO M Y TO C	330–15	15-60	60-105	105-150	150-195	195–240	240–285	285–330
1					S TO P Y TO F	330–15	15-60	60-105	105–150	150-195	195–240	240-285	285–330
1	3						PRO	PER READ	ING FOR PI	HASE SEQUE	NCE 1-3-2	2	
- 1	3		TO H TO B		S TO J Y TO A	30-75		120-165	165-210				345-30
į			TO K TO D	AND AND		30-75	75120	120–165	165-210	210-255	255-300	300-345	345-30
	- 1			AND AND	S TO P Y TO F	30-75	75–120	120–165	165–210	210–255	255–300	300-345	345–30

THE VOLTAGE CONNECTIONS TO R AND S OF THE PHASE ANGLE METER ARE FOR THE CONDITION WHEN THE CEB13B IS USED TO START CARRIER FOR FAULTS IN THE NON-TRIPPING DIRECTION. WHEN THE CEB13B IS USED AS A BACKUP RELAY IN THE TRIPPING DIRECTION, THE CONNECTIONS TO R AND S SHOULD BE INTERCHANGED.

THE ABOVE RANGES OF PHASE ANGLE METER READINGS ARE THE ANGLES BY WHICH THE CURRENT LEADS THE VOLTAGE WITH THE DESCRIBED CONDITIONS OF POWER (KW) AND REACTIVE POWER (KVAR) FLOW WITH THE STATION BUS CONSIDERED AS THE REFERENCE IN ALL CASES.

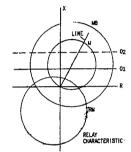
CORRECTIONS SHOULD BE MADE FOR METER ERRORS ON LOW CURRENTS, INHERENT IN SOME PHASE ANGLE METERS.

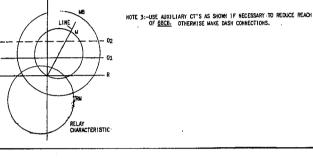
Fig. 8 Test Connections For Checking Wiring And Transformer Polarities Of The CEBI3B Installation

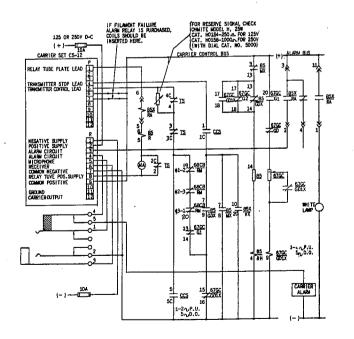
CHANNEL CUTOFF SWIT	Ю	(ccs)	1658	10821	1
CONTACTS			BACK		
(HANDLE-MOD)		CHAP	HEL	CHAN	NÉL N
1 11 10 20 11 2	1			. Х	
	2	1		X	
3 11 3C 4C 11 4	13			X	
- - - - - - - - - -	4			X	
5 5 60 6	5	X			
	6	X			
77C8C8	7			X	
	8			X	
_					
CHANNEL TEST_SWIT	CH	(IS)		BB4.99	
CONTACTS	CH	(IS)		BB499 VIEW	
	CH	(TS) Send			R.S.

TYPE OR DESCRIPTION]	INT. CONNS.	CUTLINE
AUX. CT-JY-4	\vdash		K-4123813
BCA11AS		418A997	K-6209272
CHANNEL CUTOFF SWITCH	SB-1	16SB1DB211	116A130
CHANNEL TEST SWITCH	SB-1	1658188499	116A130
CEB138		K-6556411	K-6209276
CEB12B	-	K-6376686	K-6209274
CLPG12B		418A899	K-6209276
CARRIER SET 4CS12A1	125V	C-7776154	TYPICAL
CARRIER SET 4CS12A2	250V	C-7776155	CARRIER SETS.
GCX17A OR GCX17B		K-6375826	K-6209276
JBCG52E (INVERSE)	L	418AB65	K-6209276
JBCG54E (VERY INVERSE)		4184869	K-6209276
MILLIAM, DO-71 (SEMI-FLUSH)			K-8904776
HILLIAM, NOD-301 (SURFACE)			376A914
NAA22A		K-6400599	K-6209272
RPM11D	125V	K-6209282	K-6209272
RPML1D	2500	K-6400680	K-6209272
TEL, JACK	\Box		K-6400578
WHITE LAWP	\vdash		K-6151144
RECTIFIER-295B233G1 FOR 213	X 125V	418A964	418A964
HGA14AN BACK CONN. (IF		K-6400533	K-6400533
HGA14AL FRONT CONN. LUSED	П	377A139	377A139
RHEOSTAT-RES. SIG. TEST			418A774

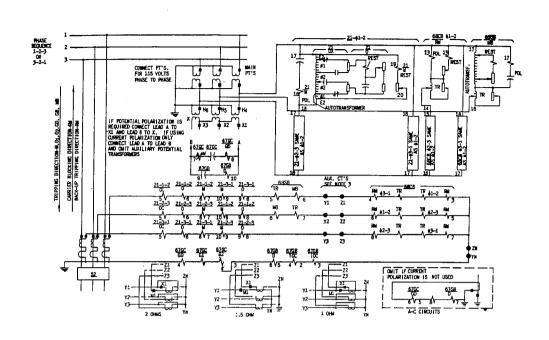
DEVICE NO.					
21X	RPM		TIMING RELAY		
	- "	T1	ZONE #1 TARGET		
		172	ZONE #2 TARGET		
		13	ZONE 63 TARGET		
		TU	TIMING ELEMENT		
		TX	AUX, FOR TIMING ELEMENT		
71	CCX		REACTANCE-TYPE STEP DISTANCE RELAY		
		-0C	OVERCURRENT UNIT GCX17B ONLY		
		1/2	MHO-TYPE-STARTING UNIT		
		0	REACTANCE-TYPE DHM UNIT		
		0X	ZONE-TRANSFER AUXILIARY FOR O		
		S	COORDINATING AUXILIARY RELAY		
		TáSI	TARGET o SEAL-IN		
		SI	SEAL-IN		
52	_	а.	CIRCUIT BREAKER-AUXILIARY SWITCH		
67GB	JBCG		GMUIND DIRECTIONAL OVERCURRENT RELAY		
.0100		0	DIRECTIONAL UNIT		
	_	IÕC	INSTANTANEOUS UNIT		
		TOC	TIME OVERCURRENT UNIT		
		TASI	TARGET & SEAL-IN		
		\$1	SEAL-IN		
67CC	CLPG		CARRIER GROUND DIRECTIONAL RELAY		
		G1	CARRIER GROUND BLOCKING UNIT		
		G2	CARRIER GROUND TRIPPING UNIT		
		60	CARRIER GROUND DIRECTIONAL UNIT		
		CD1X	AUX, TO CONTINUE GROUND BLOCKING		
		SI	SEAL-IN UNIT (GROUND)		
		T	TARGET		
6BCB	CEB13		CARRIER BLOCKING RELAY		
		. RM	OFFSET MHO UNIT		
		TR	TRAHSACTOR		
6856	CEB12		OUT-OF-STEP BLOCKING RELAY		
		MВ	OFFSET MHO UNIT		
		08	OUT-OF-STEP BLOCKING AUXILIARY		
		18	TRANSACTOR		
85	BCA		CARRIER CURRENT AUXILIARY RELAY		
		R	RECEIVER RELAY OPERATING COIL		
	-	RH	RECEIVER RELAY HOLDING COIL		
		GDX	AUX. TO GD		
		MX	AUX. TO M		
		T	TARGET		
85X	HAA		CARRIER AUXILIARY RELAY		
		KX	RECLOSURE INITIATING AUXILIARY		
		RA	RECEIVER ALARM UNIT		
		ТВ	RECLOSURE BLOCKING AUXILIARY		
94	HGA		AUX. FOR TRIPPING TWO CIRCUIT BREAKERS		
ccs			CHANNEL CUTOFF SWITCH		
.75	-		CHANNEL TEST SWITCH		







Elementary Diagram for Carrier Pilot Fig. 9



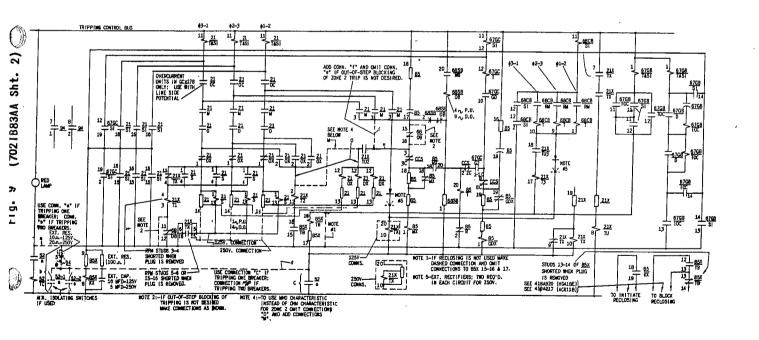
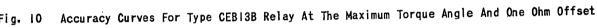






Fig. 11 (2648409) Left

€ Fig. 11(2648409) Right



FAULT CURRENT AMPS \$ TO \$

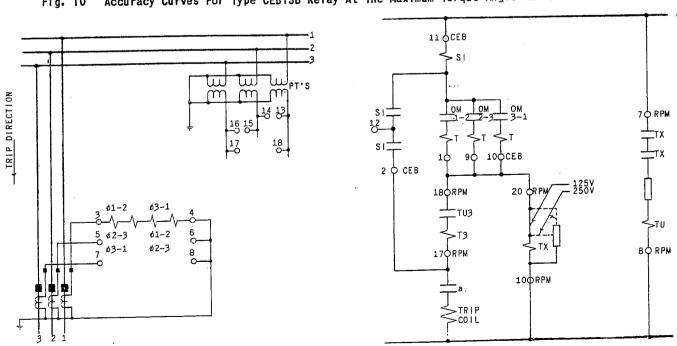


Fig. II External Connections For Type CEBI3B Relay With Type RPM Timer In A Backup Application

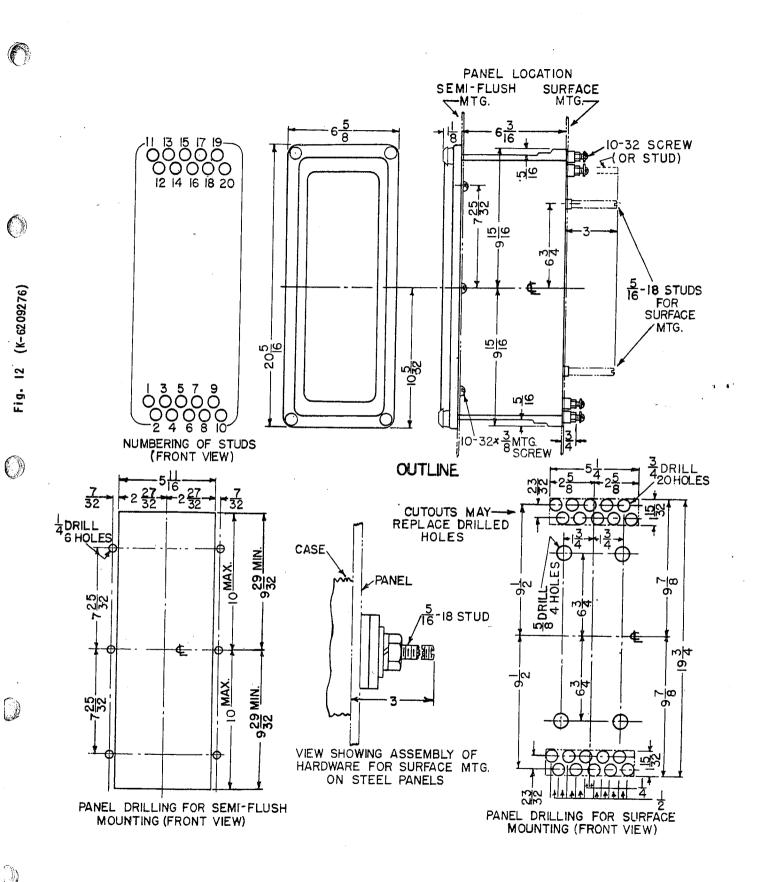


Fig. 12 Outline and Panel Drilling Dimensions Diagram for Type CEBI3B Relay

Ġ

MAINTENANCE

PERIODIC TESTS

FIELD TESTS

The relay should receive a periodic mechanical inspection with an electrical test to check the reach of each of the units at one point on the circle diagram. For this inspection and these tests refer to the INSTALLATION SECTION of this book.

RECALIBRATION TESTS

Pickup

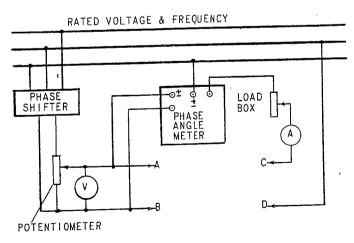
The pick-up current at maximum torque is determined from the equation:

$$I = \frac{E}{2Z} \tag{7}$$

(using the connections of Fig. 13) where E is the relay terminal voltage and Z is the required ohmic reach, phase to neutral.

The procedure in making the pickup adjustment should be:

- 1. Determine the required diameter of the impedance characteristic circle. This equals the sum of the desired backward reach (offset) and the desired forward reach.
- 2. With zero offset, adjust the reach to the diameter which has been determined; this means setting pick-up current according to equation (7) above. Pick-up current is adjusted by varying the restraint circuit resistors, R₁₁, R₁₂, or R₁₃. (See Fig. 1.)
 - 3. Set the offset tap plug in the appropriate tap.



TO TEST	CONNEC	T LEADS	S TO T	ERMINAL			PER
דואט	A	В	С	D	I E	₹M	INALS
1-2	13	14	3	5	4	å	6
2-3	15	16	5	7	6	å	8
3-1	17	18	7	3	- 8	å	4

Test Connections For Type CEBI3B Relay Fig. 13

Angle of Maximum Torque

If it is necessary to change the maximum torque angle of the units, this is done by changing the resistance of R $_{31}$ plus R $_{41}$ for unit M $_{1-2}$ etc. An increase in this resistance will increase the maximum torque angle. In making this adjustment the relay should be connected according to Fig. 13 so the maximum torque angle can be checked after each adjustment.

Transactor Adjustment

The angular setting of the transactor for the M₁₋₂ unit can be changed to match any change in the angular setting of the operating element by The test circuit of means of the resistance R 61. Fig. 13 should be used and two ohmic characteristic curves similar to Fig. 2 plotted, one with offset, and one without offset. Draw the best circle approximating each of the curves and mark the position of their centers. A line joining the centers gives the angle of the offset. To decrease the angle, turn angle of the offset. R₆₁ to the left.

When checking the ohmic characteristic curve in the offset direction, apply sufficiently low voltages so that excessive currents are not necessary to cause the unit to pick up. High currents not only cause the unit to overheat but give erroneous results due to transactor saturation (saturation occures at approximately 60 amperes). For example, with the one quarter ohmic offset tap, transactor saturation makes it impossible for the unit to operate at the angle of maximum offset reach if the voltage is greater than approximately 25 volts.

SERVICING

INSTALLATION OF RENEWAL PARTS

All stationary contact parts can be installed directly in place by removing the appropriate

The jewel screw can be removed from each unit by means of an offset screw driver or an end When turning a jewel screw into place, special precautions should be taken to prevent damage to the phosphor bronze bearing surface at the top of the shaft, as the shaft is raised by the jewel screw.

To replace a moving contact arm, control spring, or clutch friction washers from the two lower units, or the clutch friction washers from the top unit, require more time and care.

By removing the middle unit from the relay, the unit becomes accessible, and at the same time provides access to the bottom unit. The top unit can be made accessible by removing the two screws holding the front of the molded inner block to the top of the cradle and tilting up the front of the inner block.

To remove the middle unit: dismount the tap block and swing it outside of the cradle. This permits access to the four splices of the current leads to the unit. Open these splices, tagging all leads carefully. Trace each of the four leads from the polarizing and restraining coils to their points of connections, tagging carefully. Remove the lead from the stationary contact block, and the lead from stud two. Pull the four potential leads and the moving contact lead (to stud two) through to the front of the relay. Remove the four screws holding the unit's mounting plate to the cradle strap and draw the unit from the cradle with R 42 still mounted to its top bearing support.

When removing the shaft structure, the outer turn of the spiral spring should first be unsoldered from its slot in the supporting post mounted on the adjusting arm. Then after removing the two screws holding the top bearing support to the supporting posts on either side of the unit, the top bearing support (with its rheostat still mounted on the right side) should be pried straight up off its dowel pins, taking the upper pivot and spring adjusting arm with it. Exercise caution that the pivot does not mar the bearing surface inside the shaft and that the dowel pins are not bent. With the top bearing support placed aside, the entire cup and shaft with its clutch and contact assembly can be withdrawn from the magnetic structure of the unit. In order to disengage the moving contact from the stationary contact structure, the stationary contact structure can be dismounted from the two posts at the sides of the unit and worked free of the moving contact.

CAUTION: Ease the cup out very gently to avoid scratches in the soft aluminum surface. Protect the parts from dust and chips while disassembled.

Loosen the set screw in the steel collar at the top of the shaft and remove the collar. The various parts of the clutch and contact structure will then slide off the shaft.

To reassemble, reverse the procedure. Considerable care is necessary in soldering the spiral springs so that neighboring turns do not touch. Do all forming of the spirals near the mounting post and do not make any bend sharper than 1/32 inch radius. A stamp on the back of the upper contact support and one of its supporting posts indicates the proper position of the support on the dowels.

CONTACT CLEANING

For cleaning fine silver contacts, a flexible burnishing tool should be used. This consists of a flexible strip of metal with an etched roughened surface, resembling in effect a superfine file. The polishing action is so delicate that no scratches are left, yet corroded material will be removed rapidly and throughly. The flexibility of the tool insures the cleaning of the actual points of contact.

Fine silver contacts should not be cleaned with knives, files, or abrasive paper or cloth. Knives or files may leave scratches which increase arcing and deterioration of the contacts. Abrasive paper

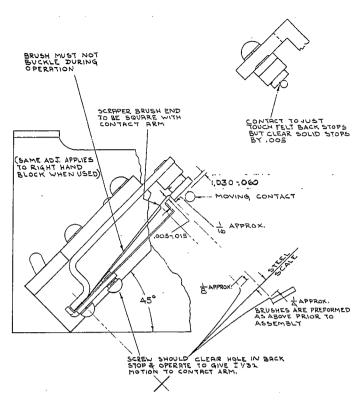


Fig. 14 Contact Adjustment Diagram of Type CEBI3B Relay

or cloth may leave minute particles of insulating abrasive material in the contacts and thus prevent closing.

The burnishing tool described is included in the standard relay tool kit obtainable from the factory.

CONTACT ADJUSTMENT

The contacts should have .030 inch to .060 inch gap. Refer to Fig. 14 for further dimensions. If the stationary contact is replaced, the following precautions should be observed. The brush should be carefully formed so that the silver contact meets its backstop simultaneously along their entire line of contact. The contact brush along with the 0.003 inch scraper brush in front of it should be formed so that the contact brush has the minimum initial tension which will bring the wipe within the above limits. The adjusting screw for the brushes should not be used for more than one-eighth of a turn of effective adjustment.

SPRING ADJUSTMENT

Before the control spring of each unit can be adjusted, the ohmic adjustment rheostats must be at their maximum value (full counterclockwise rotation). With the circuit of Fig. 13, apply 6 amperes and 1.15 volts at the angle of maximum torque (285° current leading voltage), adjust the control spring so that the left contacts will just close.

CLUTCH ADJUSTMENT

The clutch on each unit is adjusted by means of the steel collar at the upper end of the rotating shaft. The clutch should slip at a torque corresponding to approximately 50 grams applied at the contact normal to the contact arm. To adjust the clutch, loosen the set screw in the collar, rotate

the collar on the shaft through the number of half turns (there is a groove for the set screw on the shaft) necessary to obtain the correct pressure. Moving the collar down increases the clutch pressure. Then lock in place by means of the set screw which should be inserted into the hole of the collar which is in front of the groove in the shaft.

RENEWAL PARTS

It is recommended that sufficient quantities of renewal parts be carried in stock to enable the prompt replacement of any that are worn, broken, or damaged.

When ordering renewal parts, address the

nearest Sales Office of the General Electric Company, specify quantity required, name of part wanted, and give complete nameplate data. If possible, give the General Electric Company requisition number on which the relay was furnished. For a listing of renewal parts refer to GEF-3936.

GENERAL ELECTRIC SALES OFFICES

READY TO ASSIST YOU ... When You Have Electrical Problems ... Need Further Information ... Require Ordering Instructions

			Fort Wayne 46806 6001 S. Anthony Bidg.	NEBRASK	· 4	AISU	Pittsburgh 15222 300 6th Ave. Bldg.
		A U A I S U	Indianapolis 462073750 N. Meridian St.	AISU	Omaha 68102 409 S. 17th St.	A	Williamsport 17701 2209 Fink Ave.
l .	KEY TO SALES OPERATIONS	Ĉ	Indianapolis 46240 1010 E. 86th St.			С	York 17403 1617 E. Market St.
i .		ÃC	South Bend 46601 430 N. Michigan St.	NEVADA		RHODE IS	T AND
	- Agency & Distributor - Components Sales			ช	Las Vegas 89106 1711 S. 8th St.	A A	Providence 029041006 Charles St., N.
,	- Industrial Sales	IOWA	- 1 P. 11 - 50101 010 C. cond Ct C F	NEW HAN	(DOVIDE		
м	- Marine & Defense Facilities Sales	ŭ	Cedar Rapids 52401 . 210 Second St., S.E. Davenport 52722 P. O. Box 748	U NEW DAN	Manchester 03104 46 Bay St.	SOUTH CA	ROLINA
s	- Installation and Service Engineering	C AIS	Davenport 52/22	•	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	AIU	Columbia 29205 2728 Devine St.
U	- Electric Utility Sales	AIS	(1039 State St., Bettendorf 52722)	NEW JER	SEY	S	Columbia 29204 . Middleburgh Office Mall
		ΑU	Des Moines 50310 3839 Merle Hay Rd.	С	East Orange 07017 . 56 Melmore Gardens	ΑI	Greenville 29606 1403 Laurens Rd.
		Ü	Sioux City 51101 520 Pierce St.	AISU	Millburn 07041 25 E. Willow St.	SOUTH DA	Trom 4
ALABAMA	DII SECOE SIEI Highland Ave		•			A A	Sioux Falls 57105 513 Main Ave.
ACISO.	Birmingham 35205 2151 Highland Ave. Huntsville 358013322 Memorial Pkwy S.	KANSAS		NEW MEX	GCO	n.	SIDEA FAILS STAGE
AIS	Mobile 356061111 S. Beltline Hwy.	С	Overland Park 66204 7219 Metcalf St.	AIMSU	Albuquerque 87108	TENNESSE	er.
A 1 5	Mobile 55555	A	Wichita 67211 820 E. Indianapolis Ave.			1)	Chattanooga 37402 832 Georgia Ave.
ARIZONA		U	Wichita 67202104 S. Broadway Suite 1408	NEW YOR	ĸ	ACIMS	Chattanooga 37411
ACISU	Phoenix 84012 3550 N. Central Ave.	KENTUCK		AIMSU	Albany 1220111 Computer Dr. West		5800 Bldg. Eastgate Center
AISU	Tucson 85711 40 No. Swan Rd.	AU	Lexington 40502 443 S. Ashland Ave.	v	Binghamton 13902 40 Front St.	I	Kingsport 37664 1170 E. Eastman Rd.
		ACISU		AISU	Buffalo 14202 625 Delaware Ave.	ΑU	Knoxville 37921 . 1301 Hannah Ave. , N. W.
ARKANSA	5	X C 1 D C	204,01110	A	Elmsford 10523 44 N. Central Ave.	AISU	Memphis 38116 3385 Airways Blvd.
ACIS	N. Little Rock 72119 120 Main St.	LOUISIAN	A	- <u>A</u>	Harrison 10528 600 Mamaroneck Ave.	A	Murfreesboro 37130 . 117 N. W. Broad St. Nashville 37203 1717 West End Bldg.
U	Pine Bluff 71602 P.O. Box 1033	A U	the state of the s	c	Mattydale 13211	ΑU	Nashville 37204 2930 Sidco Drive
CALIFOR	NTA	IS	Baton Rouge 70806 8312 Florida Blvd.		New York 10022641 Lexington Ave.	С М	Oak Ridge 37830 253 Main St. , East
A	Burlingame 94010 770 Airport Blvd.	1		I M S U C	Rochester 14618 3380 Monroe Ave.	m	
Ĉ	Burlingame 94010 1675 Rollins Rd.	18	Monroe 71201 1028 N. Sixth St. New Orleans 70125 4747 Earhart Blvd.	AISU	Rochester 14604339 East Ave.	TEXAS	•
ΑI	Emeryville 946085000 Shellmound St.	AIS	New Orleans 10125 4141 Earnart Bivd.	AISU	Syracuse 13201 3532 James St.	sυ	Abilene 79601 442 Cedar St.
ΑI	Fresno 93728 1532 N. West Ave.	U M	New Orleans 70112 225 Baronne St. New Orleans 70130.930 Inter.Trade Mart	A	Vestal 13805 P. O. Box 407	SU	Amarillo 79101 303 Polk St.
C	Los Angeles 90015 .1543 W.Olympic Bivd.	M AS U	Shreveport 71104 2620 Centenary Blvd.			AISU	Beaumont 77704
AIMSU	Los Angeles 90054 212 N. Vignes St.	ASU	Siltereport (1101), 12020 Contents, 2110.	NORTH C.	AROLINA	ន ប	Corpus Christi 78401
A	Oakland 94621 8105 Edgewater Dr.	MAINE			Charlotte 28207 141 Providence Rd.		
A	Ontario 91764 214 West E St.	U	Augusta 04330 152 State St.	ΑI	Greensboro 27405 801 Summit Ave.	ACISU	Dallas 75247 8101 Stemmons Freeway El Paso 79902 215 N. Stanton St.
S	Palo Alto 94303 960 San Antonio Rd. Sacramento 95808 2407 "J" St.	Ī	Bangor 04402 77 Central St.	ΑU	Raleigh 27603 120 N. Boylan Ave.	ISU	El Paso 79902 2800 N. Stanton St.
ASU	San Diego 92103 2560 First Ave.	A	Portland 04 102 Thompson's Point		. Nom .	A A	Fort Worth 76107 100 N. Univ. Dr.
A M S U A I M S U	San Francisco 94106. 235 Montgomery St.			NORTH D	Bismarck 58501, 418 Rosser Ave.	รับ	Fort Worth 76102 408 W. 7th St.
A	Santa Ciara 95050 1400 Coleman Ave.	MARYLA	ID	Ū	Fargo 58102	ACISU	Houston 77027 4219 Richmond Ave.
		ISU	Baltimore 21201 1 N. Charles St.	A	Pargo botoz	AI	Lubbock 79408500 E. 50th St.
COLORAD	00	A U	Columbia 21403 10221 Wincopin Circle	OHIO		AS	Midland 79704
ACISU	Denver 80206 201 University Blvd.	ŭ	Hagerstown 21740 P. O. Box 477 Salisbury 21801 P. O. Box 424	AI	Akron 44320 341 White Pond Dr.	ASU	San Antonio 78204 419 S. Main Ave.
		A	Sansoury 21001	ΙU	Canton 44703 515 Third St., N.W.		•
CONNECT	TCUT	MASSACH	HERTTE	ACISU	Cincinnati 45206 2621 Victory Pkwy.	UTAH	
1 U	Hamden 06518 2905 Dixwell Ave.	I U	Boston 02117 31 St. James Ave.	C	Cleveland 44116. 20950 Center Ridge Rd.	AISU	Salt Lake City 84110 431 S. Third E St.
A	Hartford 06105 764 Asylum Ave. Meriden 06450 1 Prestige Dr.	ī	Springfield 01103 120 Maple St.	AIMSU	Cleveland 44114 1000 Lakeside Ave. Columbus 43212937 Burrell Ave.		
CISU	Meriden dotto I Freatige Di.	ACIMS		C A I S U	Columbus 43216 1110 Morse Rd	VERMONT	•
DISTRICT	OF COLUMBIA			ACIU	Dayton 45439 3430 S. Dixie Hwy.	ช	Rutland 05702 38 1/2 Center St.
IMU	Washington 20005 777-14th St., N.W.	MICHIGAN		c	Mansfield 44902166 Park Ave., W.		
0	,		Detroit 48202	Ü	North Canton 44720	VIRGINIA	
FLORIDA		I	Flint 48502 801 S. Saginaw St.			AMS	Newport News 23601311 Main St.
AISU	Jacksonville 32207 4040 Woodcock Dr.	ACI	Grand Rapids 49508 	U	Toledo 43604 420 Madison Ave.	AISU	Richmond 23230 1508 Willow Lawn Dr.
ASU	Miami 33134 4100 W. Flagler-St.	s u	Jackson 49201 210 W. Franklin St.	AIS	Youngstown 44507 272 E. Indianola Ave.	AISU	Roznoke 24015 2018 Colonial Ave. , SW
A	Orlando 32803 . , 501 N. Fern Creek Ave.	S	Kalamazoo 49003 P. O. Box 2085		•		
U	Pensacola 32502 P.O. Box 1027	AIS	Saginaw 48601 1230 S. Washington Ave.	OKLAHO?	dA .	WASHINGT	TON
ACISU	Tampa 33609 2106 S. Lois Ave.			ASU	Oklahoma City 73106 . 2000 Classen Blvd.	AIMSII	Seattle 98188 112 Andover Park, E.
GEORGIA		MINNESO	PA .	ΑI	Tulsa 74105 5138 S. Peoria Ave.	AISU	Spokane 99220 E. 1805 Trent Ave.
A C I S U	Atlanta 303091860 Peachtree Rd. N. W.	ISU	Duluth 55802 300 W. Superior St.	U	Tulsu 74103		•
ACISO	Macon 31204 2720 Riverside Dr.	U	Fergus Falls 56537	S	Tulsa 74105 P.O. Box 7646, Southside Station	WEST VIR	CINIA
AISU	Sayannah 31405 5002 Paulsen St.		201 1/2 Lincoln Ave., W.	С	Tulsa 74135 3315 E 47th Place	AIS	Charleston 25328
		C	Minneapolis 55424 4018 W. 65th St.	C	Turba 19100	710	
IDAHO		AISU	Minneapolis 55416 1500 Lilac Dr., S.			ΙU	Fairmont 26555 310 Jacobs Bldg.
ΑU	Boise 83701 1524 Idaho St.	MISSISSIP	pi	OREGON	Eugene 97409 1170 Pearl St.	A	Huntington 25701 . Sixth Ave. & Ninth St.
		n in	Gulfport 39502 P.O. Box 33	A I S U A U	Medford 97501 107 E. Main St.	Ï	Wheeling 26002 40 14th St,
ILLINOIS		AS .	Jackson 39206 333 No. Mart Plaza	ACISU	Portland 97210 2929 N.W. 29th Ave.		
	Chicago 60680 840 S. Canal St.	Ű	Jackson 39201 Rm. 717 Electric Bldg.			WISCONSI	N
AIMSU	Columnate 60691 1900 Names Dd			PENNSYL	VANTA	AISU	Appleton 54911 3003 W. College Ave. Madison 53704 2038 Pennsylvania Ave.
A1MSU C	Oakbrook 60521, 1200 Harger Rd.				Allentown 18102 1444 Hamilton St.	U	Madison 53704 2038 Pennsylvania Ave.
AIMSU C AIU	Peoria 61603 2008 N. E. Perry Ave.	MISSOURI	71/- #4000 910 19-11 04				hailum ulana 62224
AIMSU C AIU AI	Peoria 61503 2008 N.E. Perry Ave. Rockford 61108 4223 E. State St.	A	Joplin 64802 310 Wall St.	AIU	Camp Hill 17011 1521 Cedar Cliff Dr	С	Milwaukee 53226
AIMSU AIU AI U	Peoria 61603 2008 N. E. Perry Ave.	AAISII	Joplin 64802 310 Wall St. Kansas City 64105 911 Main St.	A	Camp Hill 17011 1521 Cedar Cliff Dr. Erie 16501 3001 E. Lake Rd.		Mayfair Plaza, 2421 N. Mayfair Rd.
AIMSU AIU AI U	Peoria 61503 2008 N.E. Perry Ave. Rockford 61108 4223 E. State St. Springfield 62701 607 E. Adams St.	AAISII	Joplin 64802 310 Wall St.	A A I	Camp Hill 17011 1521 Cedar Cliff Dr. Erie 16501 3001 E. Lake Rd. Erie 16501 1001 State St.	C A I S U	Mayfair Plaza, 2421 N. Mayfair Rd. Milwaukse 53202 615 E. Michigan St.
AIMSU C AIU AI U A	Peoria 61503 2008 N.E. Perry Ave. Rockford 61108 4223 E. State St. Springfield 62701 607 E. Adams St.	A A I S U A C I S U	Joplin 64802	A A	Camp Hill 17011 1521 Cedar Cliff Dr. Erie 16501 3001 E. Lake Rd. Erie 16501 1001 State St.	AISU	Mayfair Plaza, 2421 N. Mayfair Rd.
AIMSU C AIU AI U A	Peoria 51603 2008 N.E. Perry Ave. Rockford 61108 4223 E. State St. Springfield 62701 607 E. Adams St. Springfield 62701 425 1/2 So. Fifth St.	A ISU A C ISU MONTANA	Joplin 64802	A A I I U C	Camp Hill 17011. 1521 Cadar Cliff Dr. Erie 18501		Maylair Plaza, 2421 N. Maylair Hd. Milwaukse 53202 615 E. Michigan St.
A 1 M S U C A I U A I U A INDIANA A C S U	Peoria 51603. 2008 N. E. Perry Ave. Rockford 6108	A ISU A ISU A C ISU MONTANA A	Jophin 84802	A A I I U C A I M S U	Camp Hill 17011 . 1521 Cedar Cliff Dr. Erie 16501	AISU	Mayfair Plaza, 2421 N. Mayfair Rd. Milwaukse 53202 615 E. Michigan St. Canadian General Electric Company, Ltd.
AIMSU	Peoria 51603 2008 N.E. Perry Ave. Rockford 61108 4223 E. State St. Springfield 62701 607 E. Adams St. Springfield 62701 425 1/2 So. Fifth St.	A ISU A C ISU MONTANA	Joplin 64802	A A I I U C	Camp Hill 17011. 1521 Cadar Cliff Dr. Erie 18501	AISU	Maylair Plaza, 2421 N. Maylair Hd. Milwaukse 53202 615 E. Michigan St.

GENERAL ELECTRIC SERVICE SHOPS

WHEN YOU NEED SERVICE... These GE service shops will repair, re-condition, and rebuild your electric apparatus. The facilities are avail-able day and night, seven days a week, for work in the shops or on your

premises. Latest factory methods and genuine GE renewal parts are used to maintain performance of your equipment. For full information about these services, contact your nearest service shop or sales office.

able day and	night, seven days a week, for work in the shops or on your
t	
ALABAMA	INDIANA
•*Birmingham 35211	 Ft. Wayne 46803 , 1731 Edsall Ave. Indianapolis 46222 1740 W. Vermont St.
• Mobile 36609 721 Lakeside Drive	• Indianapolis 46222 1140 w. vermont St.
- Mobile Books	IOWA
ARIZONA • (Phoenix) Glendale 85019	• (Davenport) Bettendorf 52722
	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,
 Phoenix 85019 3840 W. Clarendon St. 	KENTUCKY • Louisville 40209 3900 Crittenden Drive
• Tucson 85713 2942 So. Palo Verde Ave.	*Louisville 40209 3900 Crittenden Drive
CALIFORNIA	LOUISIANA
 Los Angeles 90301 6900 Stanford Ave. (Los Angeles) Anaheim 92805 	 Baton Rouge 70814 10955 North Dual St. * New Orleans 70114 1115 DeArmas St.
	• * New Orleans 10114 1113 DeAt mas &.
* (Los Angeles) Inglewood 90301	MARYLAND
• Sacramento 95814 99 North 17th St.	• * Baltimore 21230 920 E, Fort Ave.
** (San Francisco) Oakland 94608	MASSACHUSETTS
1650 34th St.	**Δ (Boston) Medford 02155
COLORADO	3960 Mystic Valley Pkwy.
• * Denver 80205 3353 Larimer St.	MICHIGAN
CONNECTICUT	 ◆ * △ (Detroit) Riverview 18075 Krause Avc.
• * (Southington) Plantsville 06479	• Flint 48505 1506 E. Carpenter Rd .
	MINNESOTA
FLORIDA	• Duluth 55807
 Jacksonville 32203 2020 W. Beaver St. (Miami) Hialeah 33010 1062 East 28th St. 	
* Tampa 33601	• Minneapons 55430 2025 45th Ave. , N.
•	MISSOURI
GEORGIA. •* (Atlanta) Chamblee 30341	 Kansas City 641203525 Gardner Ave. St. Louis 63110 1115 East Road
5035 Peachtree Industrial Blvd.	• St. Louis 63110 1115 East Road
ILLINOIS	NEW JERSEY
** Chicago 60638 6045 S. Nottingham Ave.	 New Brunswick 08902 3 Lawrence St.
4	Electrical/Mechanical Service Shop *Inst

INDIANA • Ft. Wayne 46803 1731 Edsali Ave. • * Indianapolis 46222 1740 W. Vermont St.
IOWA • (Davenport) Bettendorf 52722
*Louisville 40209 3900 Crittenden Drive
LOUISIANA • Baton Rouge 7081410955 North Dual St. •* New Orleans 70114 1115 DeArmas &.
MARYLAND •• Baltimore 21230 920 E. Fort Ave.
MASSACHUSETTS ••Δ (Boston) Medford 021553960 Mystic Valley Pkwy.
MICHIGAN • ↑ △ (Detroit) Riverview 18075 Krause Ave. • Flint 48505 1506 E. Carpenter Rd.
MINNESOTA
MISSOURI **Kansas City 641203525 Gardner Ave. **St. Louis 631101115 East Road

- Mainimports toute 112110 M1 742 Ment	NEW YORK
OWA • (Davenport) Bettendorf 52722	 Albany 12205 1097 Central Avenue (Buffalo) Tonawanda 14150
	• (Long Island) Old Bethpage 11804
ENTUCKY • Louisville 40209 3900 Crittenden Drive	183 Bethpage-Sweet Hollow Rd • (New York City) North Bergen, N.J. 0701:
OUISIANA	* (New York City) Clifton, N. J. 07012
 Baton Rouge 7081410955 North Dual St. 	*∆Schenectady 12305 1 River Road
•* New Orleans 70114 1115 DeArmas &.	•Syracuse 13208 1015 E. Hiawatha Blvd
MARYLAND	NORTH CAROLINA
• * Baltimore 21230 920 E, Fort Ave.	• Charlotte 28208 2328 Thrift Rd
MASSACHUSETTS	OHIO
• • Δ (Boston) Medford 02155	 *Cincinnati 45202 444 West 3rd St
3960 Mystic Valley Pkwy.	• *△ Cleveland 44125 4477 East 49th St
	Columbus 43229 6660 Huntley Rd
MICHIGAN	 Toledo 43605 405 Dearborn Ave Youngstown 44507272 E. Indianola Ave
•• A (Detroit) Riverview 18075 Krause Ave. • Flint 48505 1506 E. Carpenter Rd.	• Toungstown 44501 212 E. milianota Ave
***************************************	OKLAHOMA
INNESOTA	• Tulsa 74145 5220 S. 100th East Ave
• Duluth 55807	
50th Ave. W & St. Louis Bay	OREGON • Eugene 97402 570 Wilson St
• * Minneapolis 55430 2025 49th Ave. , N.	• Portland 97210 2727 NW 29th Ave
AISSOURI	PENNSYLVANIA
 Kansas City 641203525 Gardner Ave. 	 A'lentown 18103668 E. Highland St
• *St. Louis 63110 1115 East Road	 (Delaware Valley) Cherry Hill, N. J. 0803- 1790 E. Marlion Piko
iew Jersey	 Johnstown 15802 841 Oak Stree
New Brunswick 08902 3 Lawrence St.	•Philadelphia 19124 1040 East Erie Ave
• Flectrical/Mechanical Service Shop *Instru	mentation Shop
• Electrical/Mechanical Service Shop • Instru	mentation Shop

NEW MEXICO • Albuquerque 87109 .4420 McLeod Rd., NE

	• * (Pittsburgh) West Mifflin 15122
	York 17403 54 N. Harrison
SOUTH	CAROLINA
	• (Charleston) No. Charleston 29401
TENNE	
	• Knoxville 37914
	2621 Governor John Sevier Memphia 38107 708 North Mai
TEXAS	
	 Beaumont 77705 1490 W. Cardinal Corpus Christi 78401 115 Waco St
	Dallas 75235 3202 Manor
	Houston 77036 5534 Harvey Wilson
	* Houston 77036 5539 Harvey Wilson
	• Midland 79701 704 S. Johnston
UTAH	
	• * Salt Lake City 84110 301 S. 7th Wes
VIRGIN	IA
	• Richmond 23224
WASHI	
	. * Seattle 98134 3422 First Ave. , 5
	•Spokane 99211 E. 4323 Mission
WEST	VIRGINIA
	• Charleston 25328
WISCO	
	(Appleton) Menasha 54910
	• Milwaukee 53207 . 235 W. Oklahoma